

# Rare earths

Research and development of rare earths based on sustainable materials

Project funded by EPSRC (2010-2013)

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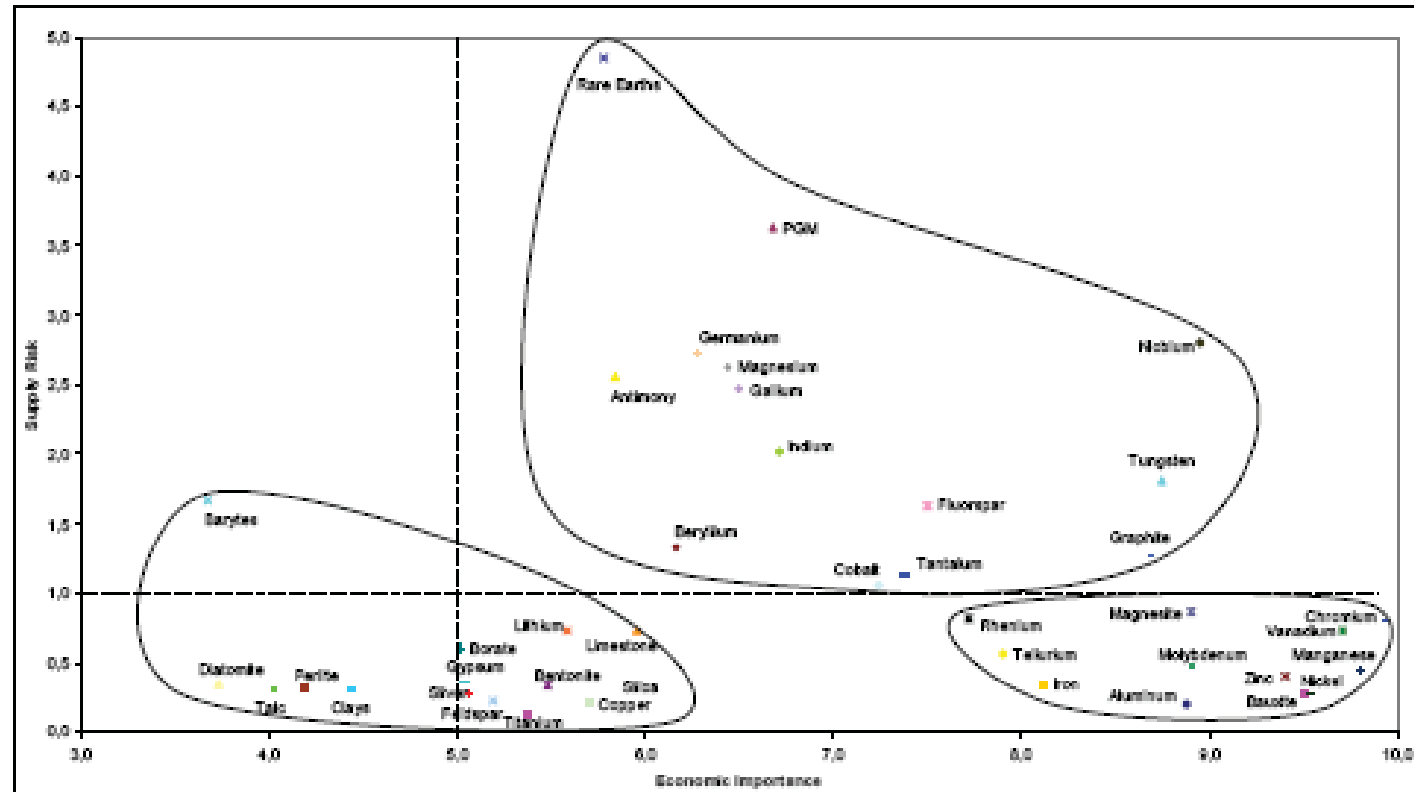


# Agenda

- Introduction
- Reserves
- Supply
- Applications
- Demand
- Balance
- Substitution potential
- End of life recovery



# Materials Criticality Background



Source: European Commission

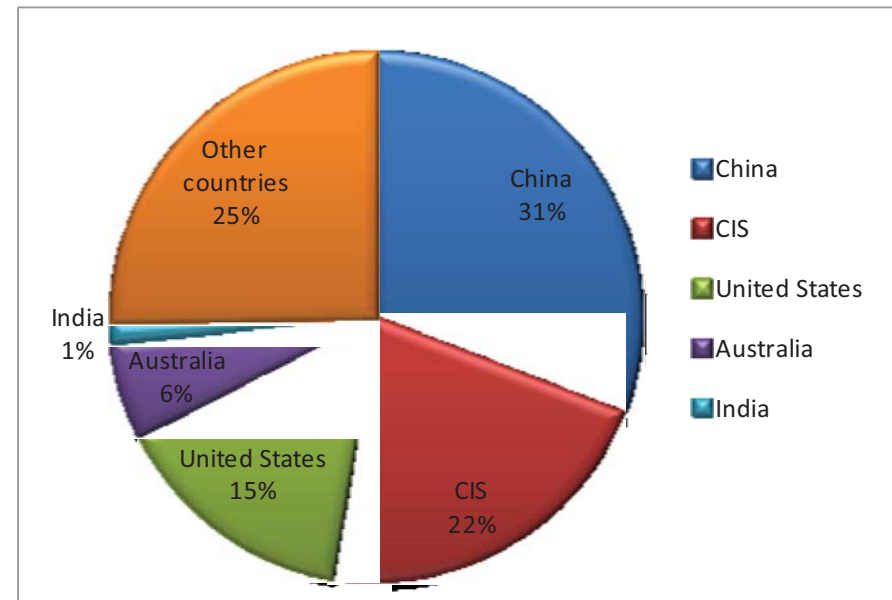
## Rare earths supply critical

- High supply risk
- High impact of supply restriction

# Reserves

- World reserves estimated at 88mt
- China with largest share
- Large non-Chinese reserves exist

“Undiscovered resources are thought to be very large relative to expected demand.”

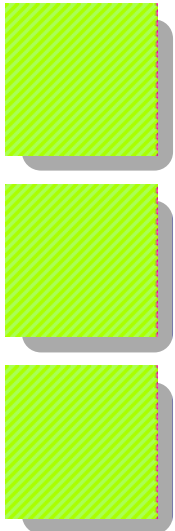
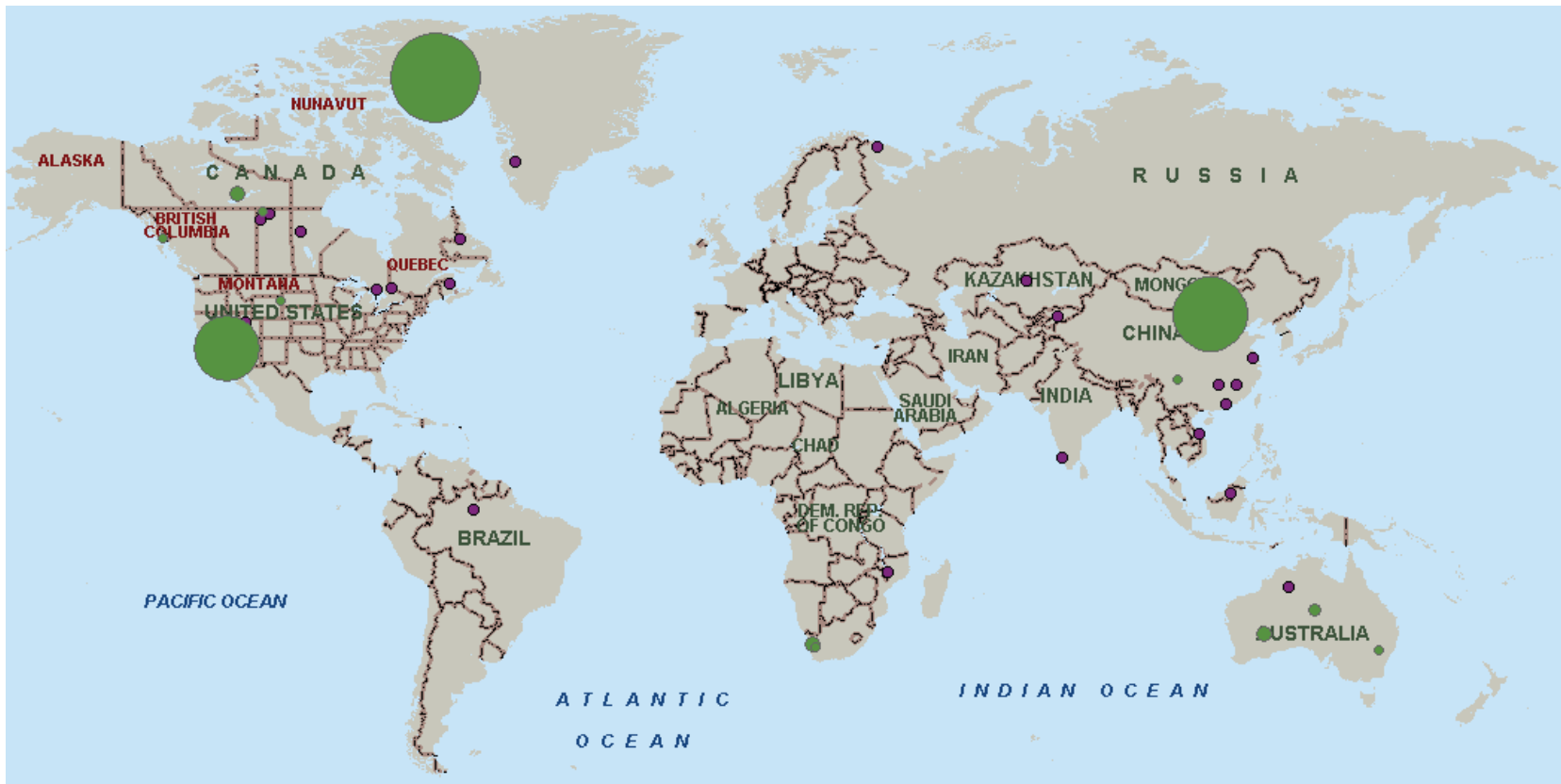


Source: USGS



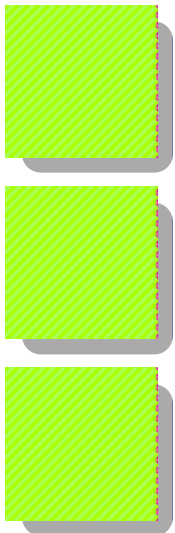
# Reserves

## Known reserves and production



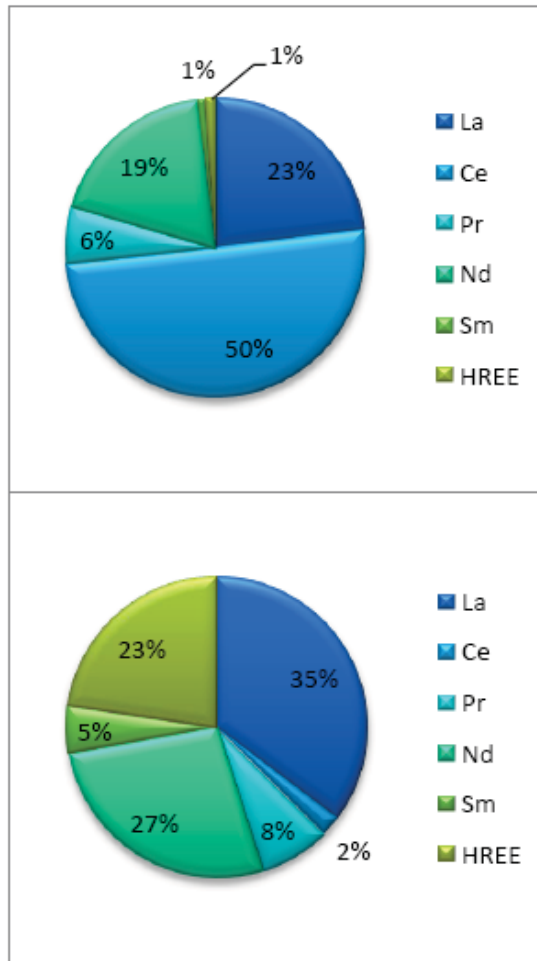
# Supply

- 97% of REO from China and tightening controls for production and exports
- China to remain dominant in short term due to the development time of new mine capacity
  - Each ore-body is unique
  - REs can be mined uniquely or as co-products
  - Marketing customer specific
  - High capital costs (30,000US\$ per tonne of annual separated capacity)
- By 2014 between 2 and 4 new mines outside of China are likely to open
- Possibilities for rare earth extraction as by-products (tin, titanium)



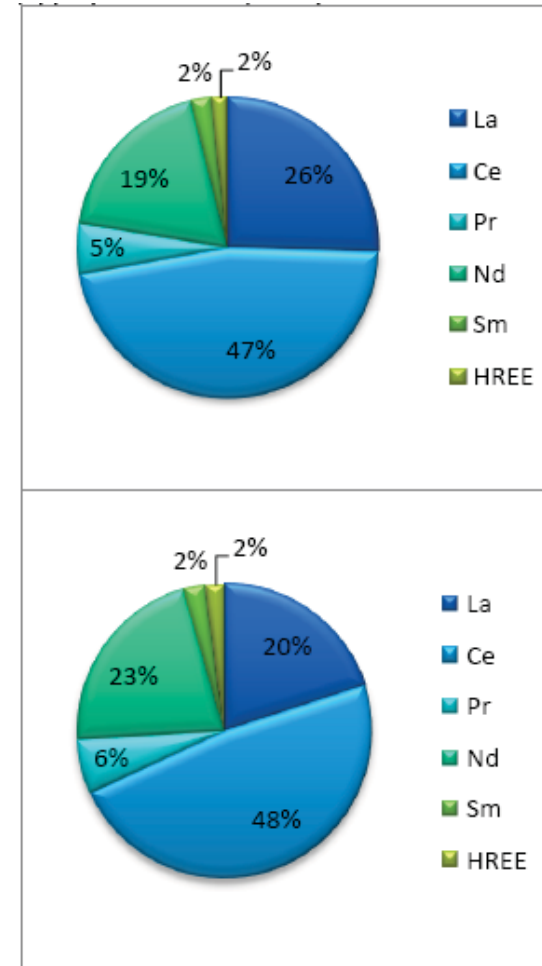
# Ore composition

Inner Mongolia and Jiangxi, China

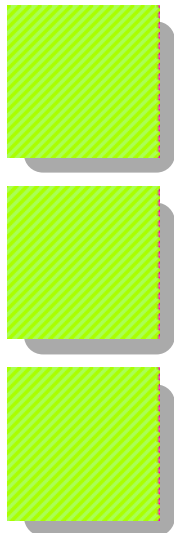


Source: '2007 Rare Earth Yearbook & Rare Earth Factsheet', USGS

Mount Weld and Nolans, Australia

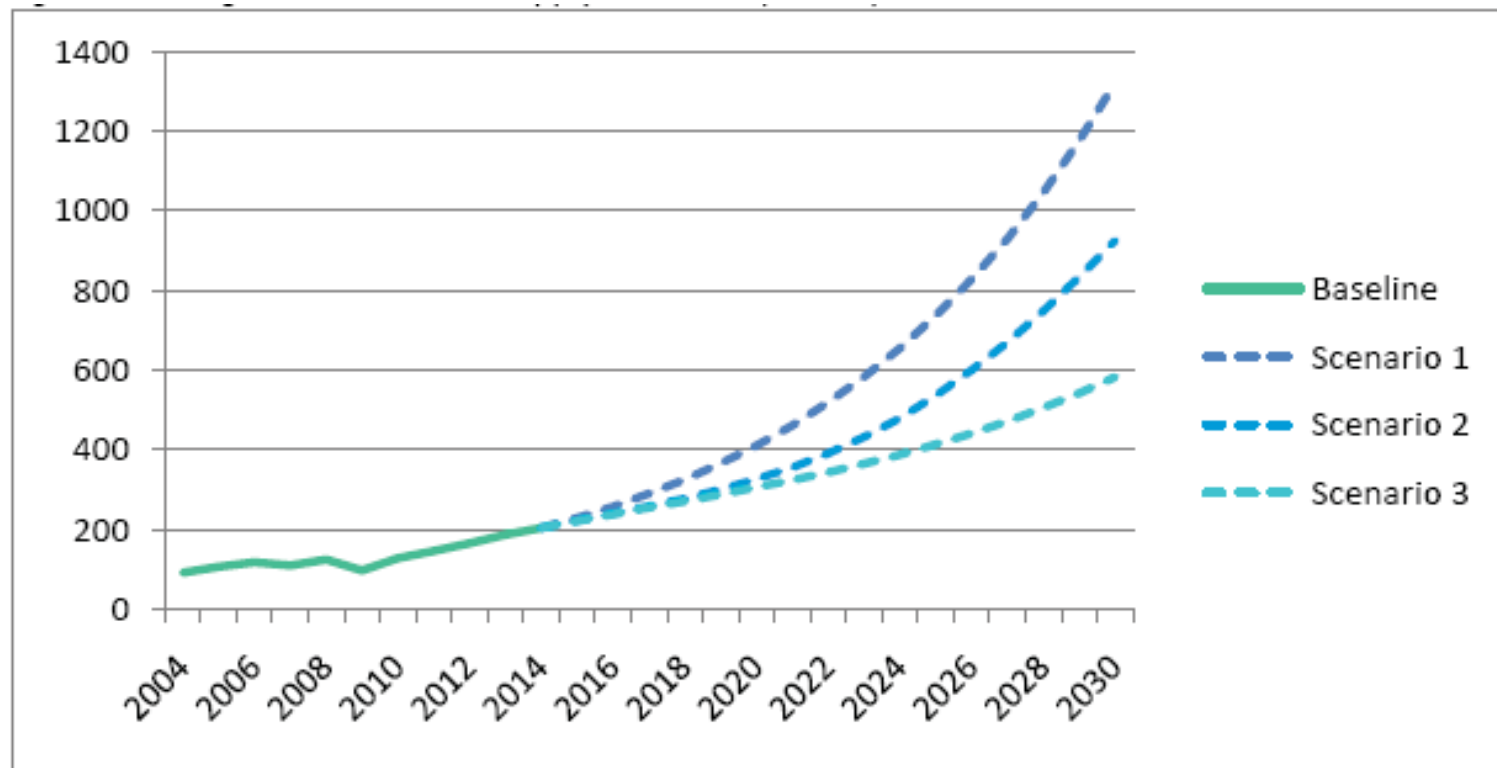


Source: Lynas and Arafura Websites



# Supply Scenarios to 2030

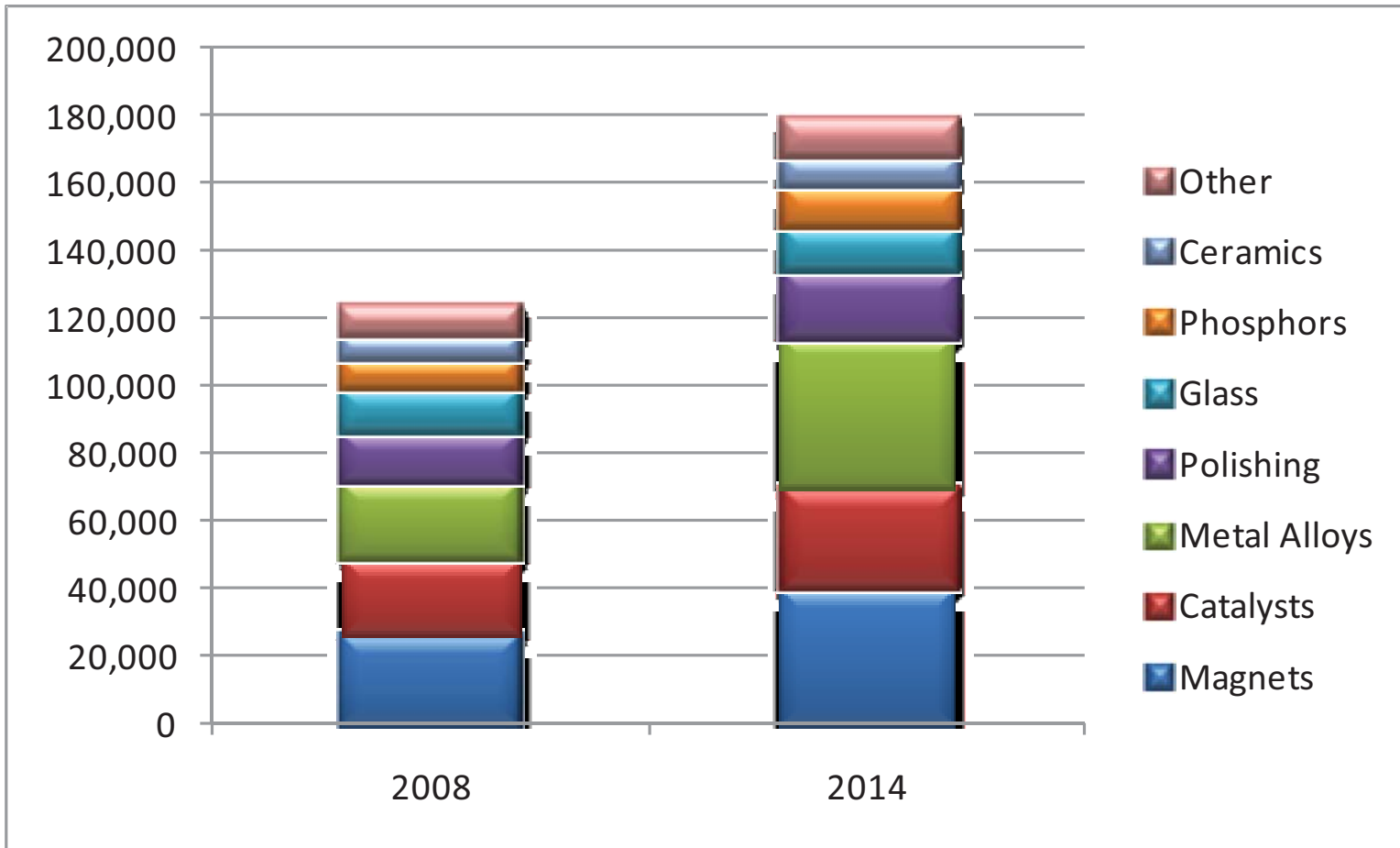
Supply Scenarios for Rare Earths (as REOs, kt)



Source: IMCOA forecasts up till 2014, own calculations thereafter



# Demand – Consumption

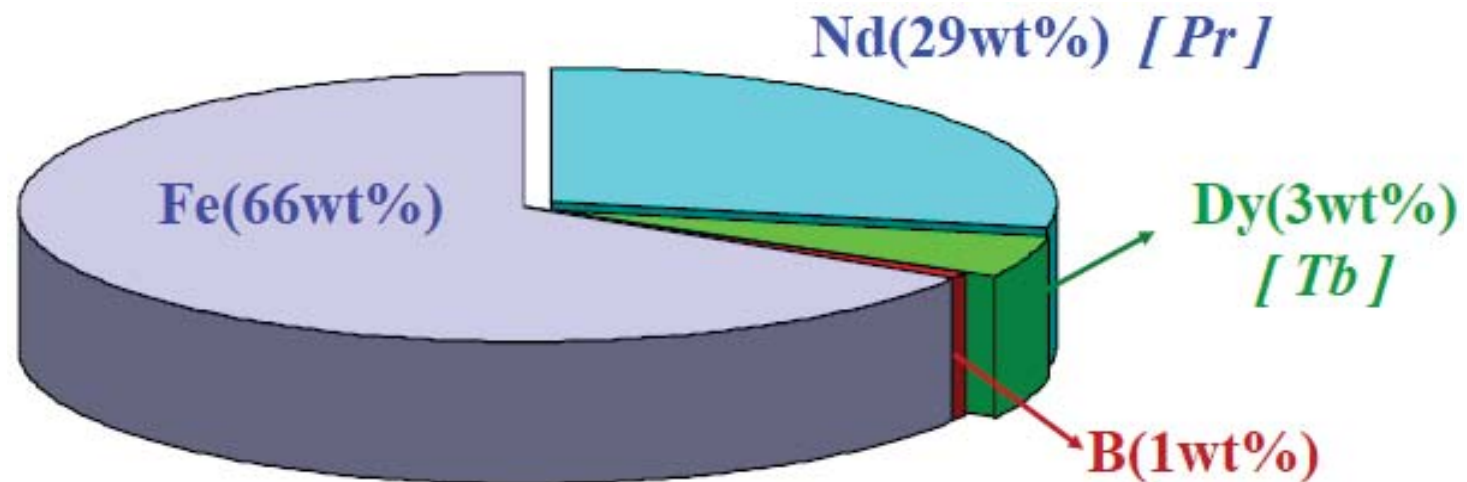


Source: IMCOA



# Applications – Magnets (NdFeB)

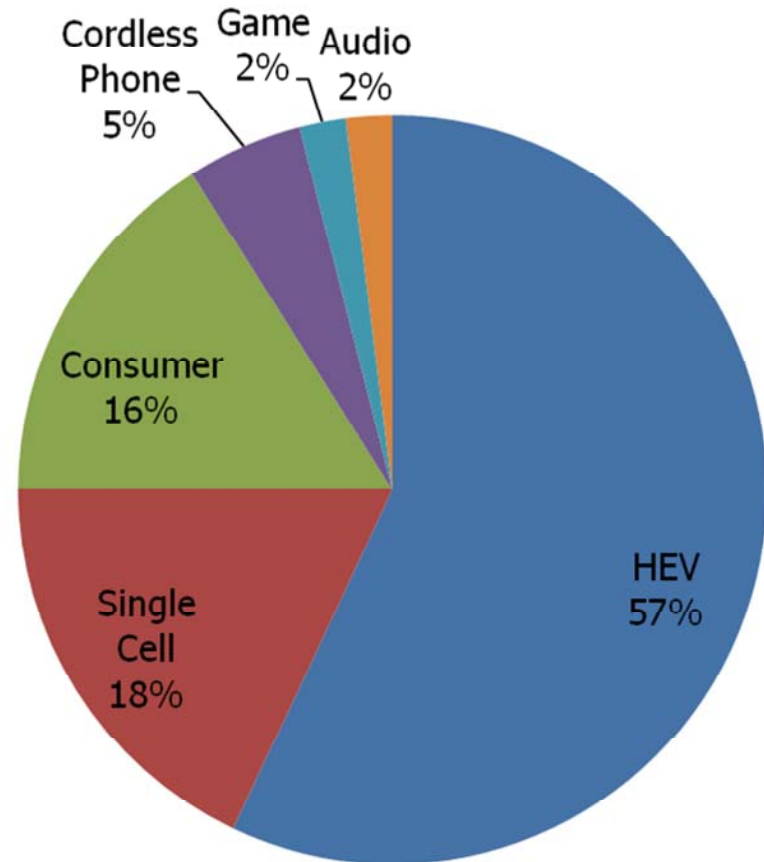
- Key elements are Nd and Dy
- Possible to alter composition or substitute
- Widely used outside of hybrid and electric vehicles: HDD, motors



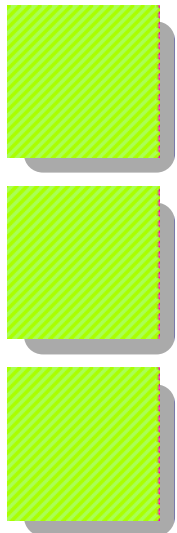
Source: Shin-Etsu

# Applications – Batteries (NiMH)

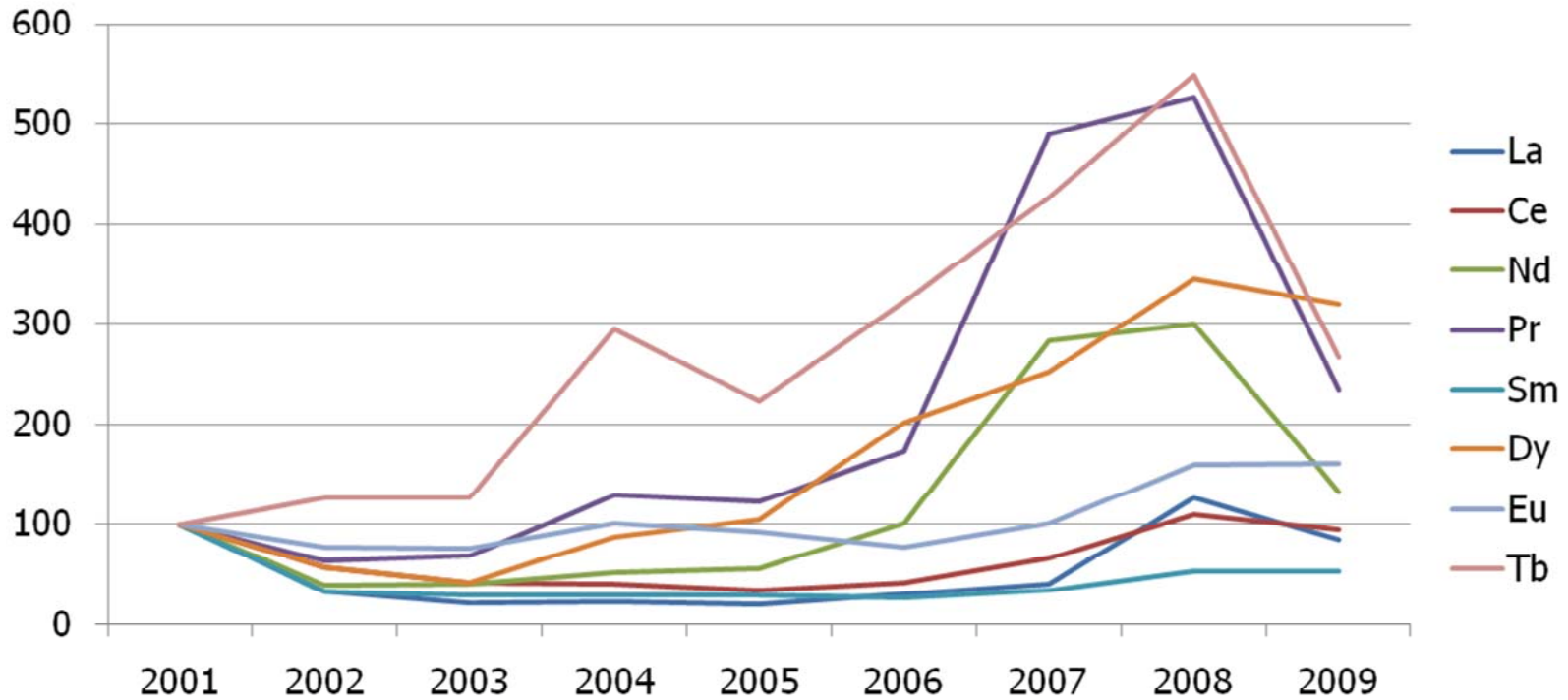
- Key element is La
- Misch metal often used so possible to conserve other elements
- Hybrids as main application
- Li-ion batteries expected to displace NiMH over time



Source: Roskill



# Demand – Prices



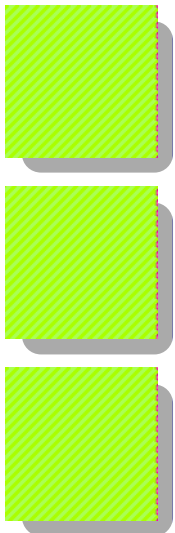
| Element       | La  | Ce  | Nd   | Pr   | Sm  | Dy    | Eu    | Tb    |
|---------------|-----|-----|------|------|-----|-------|-------|-------|
| Price (\$/kg) | 5.9 | 3.8 | 14.5 | 14.5 | 4.8 | 112.0 | 495.0 | 360.0 |

Source: Lynas



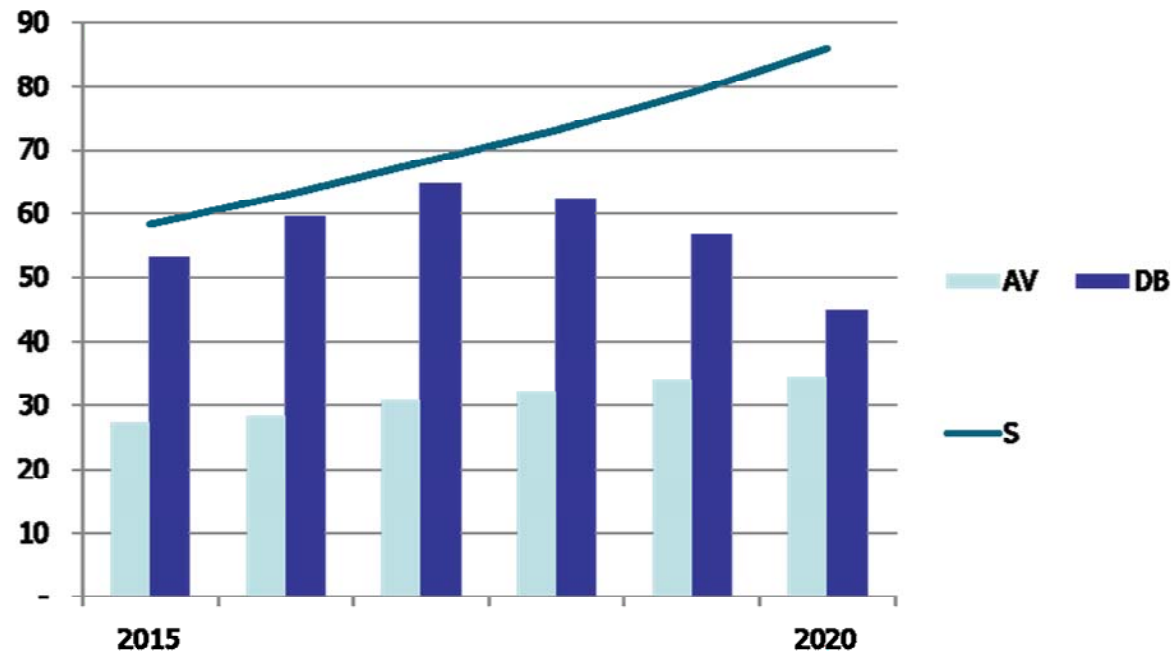
# Demand – HEVs & EVs

- HEVs set to double share of market 2009-2012
- Each contain • 1kg Nd & 10-15kg La
- Rare requirements are small (1,225 tonnes  $\text{Nd}_2\text{O}_3$  over 3 years)
- Mid-range take-up of EVs & PHEVs to consume modest volumes of  $\text{Nd}_2\text{O}_3$



# Lanthanum in NiMH batteries

Lanthanum oxide requirements of hybrids plotted with forecasted supply (S) (kt)



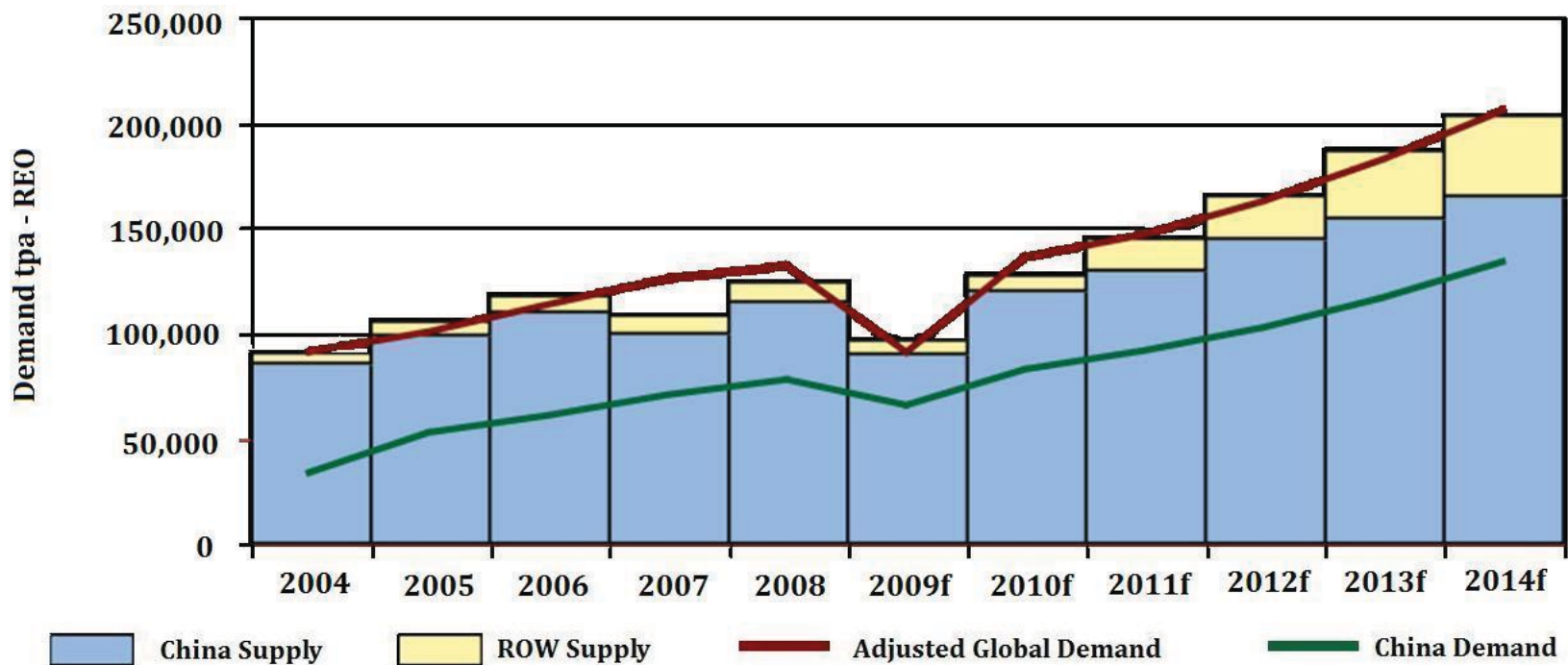
Sources: Avicenne (AV), Deutsche Bank (DB),  
Oakdene Hollins (S)

# Demand – Cars vs Wind Turbines

|                   | 2010-2020     |   |                  | 2020-2030     |   |                  |
|-------------------|---------------|---|------------------|---------------|---|------------------|
| Scenario          | New cars p.a. | Nd <sub>2</sub> O <sub>3</sub> demand p.a. (tn) | % of 2014 demand | New cars p.a. | Nd <sub>2</sub> O <sub>3</sub> demand p.a. (tn) | % of 2014 demand |
| Business-as-usual | 26,600        | 31  | 0.1              | 273,000       | 318   | 0.9              |
| Mid-Range         | 79,500        | 93  | 0.3              | 330,000       | 385   | 1.1              |
| High-Range        | 154,500       | 180   | 0.5              | 965,000       | 1,126   | 3.2              |
| Extreme-Range     | 309,500       | 361   | 1.0              | 1,750,000     | 2,041   | 5.8              |
|                   | Capacity, GW  |   |                  | Capacity, GW  |   |                  |
| Gearless Turbines | 13            | 3,135   | 9.0              | 28            | 6,709   | 19.2             |

# Demand-Supply Balance

- Demand and supply set to increase
- Rising ROW share of world production



Source: IMCOA



# Demand-Supply Balance

Global Demand in 2014,  $\pm 15\%$  (ktpa)

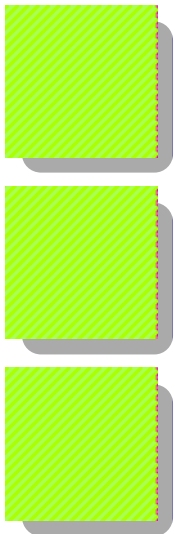
| REO          | Supply     | Demand     | Balance   | Surplus / Shortage (%) |
|--------------|------------|------------|-----------|------------------------|
| La           | 55         | 51         | 4         | 7                      |
| Ce           | 82         | 66         | 16        | 24                     |
| Pr           | 10         | 8          | 2         | 27                     |
| Nd           | 33         | 35         | -2        | -5                     |
| Sm           | 4          | 1          | 3         | 188                    |
| Eu           | 1          | 1          | 0.01      | 1                      |
| Gd           | 3          | 2          | 1         | 30                     |
| Tb           | 0.4        | 1          | -0.2      | -41                    |
| Dy           | 2          | 2          | -0.3      | -14                    |
| Er           | 1          | 1          | 0.1       | 6                      |
| Y            | 12         | 12         | -0.4      | -3                     |
| Others       | 1          | 0          | 1         | 550                    |
| <b>Total</b> | <b>204</b> | <b>180</b> | <b>24</b> | <b>13</b>              |

Source: IMCOA



# Alternative Technologies - Magnets

- 3 REE minimisation strategies identified
  1. Improvement of existing NdFeB magnets
  2. Replacement magnetic materials
  3. Alternative motor technologies



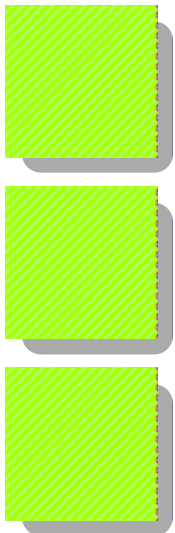
# Alternative Technologies - Batteries

- Key area of technological development for EVs
- NiMH batteries soon displaced by Li
- Many alternatives in the pipeline –  
metal-air, supercapacitors, hydrogen
- None pose significant demands on REEs  
(other resources at risk)



# End of life recovery

- No collection infrastructure for the NiMH batteries
- Pre-existing research into the recycling of rare earth metals, mainly in Japan
- Potential processes but yield & cost issues, liquid metals
- Patents from the early 1990s
- Some current UK research



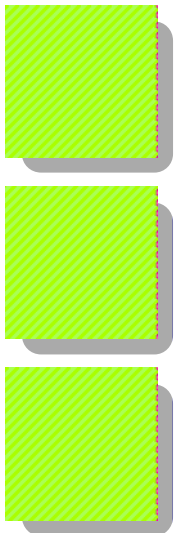
# Conclusions

- Substantial rare earth reserves
- China dominates production (>95%)
- China will remain the main world supplier in short-medium term
- 8-11% p.a. growth for demand 2011-2014
- Hybrids and wind turbine competition for the essential materials



# Conclusions

- Possible shortages for Dysprosium and Terbium
- No alternatives to REs in high strength magnets
- REs in NiMH batteries will be rapidly reduced -Li-Ion type batteries
- No recovery of REs in used batteries



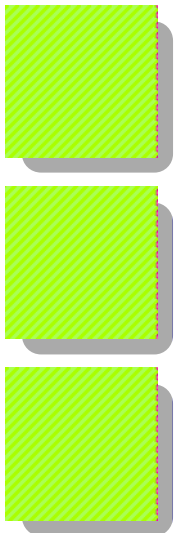
# Conclusions

- Viable extraction processes for recovery but yields & cost issues
- Growth in demand will mean recycling benefits will be modest
- Environmental and carbon benefits in use outweigh environmental impacts of mining and extraction, even at low ore grades



# Recommendations

- Application-focus development of RE magnets most relevant for EU countries
- Development of recycling/life extension infrastructure and policies
- International collaboration necessary for magnet development (USA/Japan/EU)
- Be cautious on support for gearless magnet generator technology





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